

Solartive[®]

PRODUCT CATALOGUE

STAINLESS STEEL SUBMERSIBLE PUMPS

ST Series - 60Hz



ABOUT US

Solartive Techno Industries Pvt. Ltd. is a leading manufacturer and solutions provider in the field of water pumping solutions. With a strong focus on submersible pumps, we combine advanced technology, reliable engineering, and sustainable innovation to provide all types of stainless steel fabricated submersible pumps to export market as well as empower farmers, rural communities, and water supply projects across globe.

Established with a mission to provide clean, affordable, and energy-efficient water pumping solutions, Solartive has grown into one of India's most trusted names in the pump industry.

OUR EXPERTISE

Our submersible pumps are designed to operate in deep water levels, making them ideal for:

Agriculture & Irrigation

Drinking Water Supply

Rural Water Projects

Borewell-based Groundwater Extraction

Industrial Applications

We manufacture pumps in a range of capacities from 1 HP to 50 HP, designed to operate efficiently even in low/high voltage conditions.

Highly Efficient Motors (AC): Built for maximum power output and lower energy loss

Corrosion-Resistant Stainless Steel Body

Optimal power usage

Minimum Operational Cost due to energy efficient pumps

ISI & BIS Approved products

OUR STRENGTH

Highly Skilled R&D staff along with R&D Lab.

Backed by experienced engineers and 25+ years of combined domain expertise.

Experienced Staff and Operators.

Fully Automated testing set up.

Separate Quality Lab for material inspection and testing.

Turnkey EPC capabilities: from survey to installation & after-sales support.

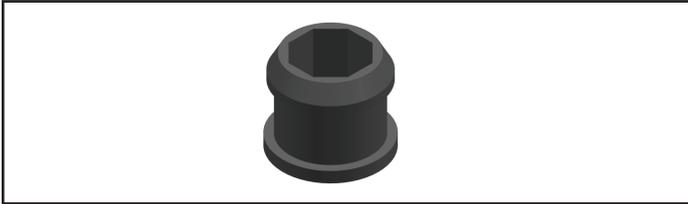
INDEX

S.No.	CONTENT	PAGE No.
1	Introduction	1
2	Features and Benefits	2
3	Submersible Pumps	3
4	Submersible Motors	4
5	Submersible Motors	5
6	4" Submersible Pump	6
7	ST-2 Model	7 - 8
8	ST-3 Model	9 - 10
9	ST-5 Model	11- 12
10	ST-9 Model	13 - 14
11	6" Submersible Pump	15
12	ST-17 Model	16 - 18
13	ST-30 Model	19 - 21
14	ST-46 Model	22 - 24
15	ST-60 Model	25 - 27
16	8" Submersible Pump	28
17	ST-77 Model	29 - 31
18	ST-95 Model	32 - 34
19	Application	35
20	Notes	36

SUBMERSIBLE PUMPS

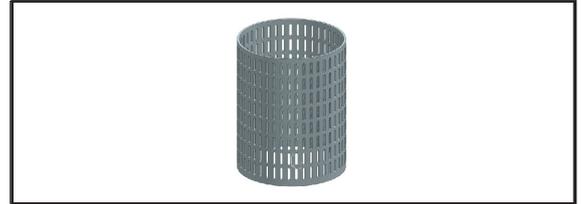
BEARINGS WITH SAND CHANNELS

All bearings are water-lubricated and have a square shape, enabling sand particles, if any, to leave the pump together with the pumped liquid.



INLET STRAINER

The intel strainer prevents particales over a certain size from entering the pump.



STOP RING

The stop ring prevents damage to the pump during transport and in case of up-thrust in connection with start-up. The stop ring, which is designed as a thrust bearing limits axial movements of the pump shaft.



BOWL & IMPELLER

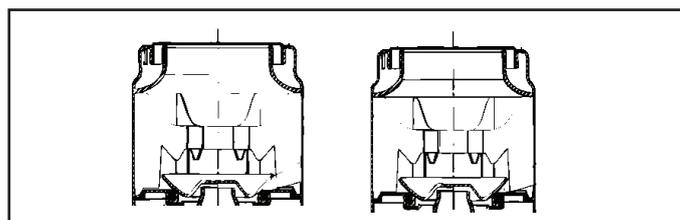
Stainless steel fabrciated bowl & impeller with High Performance. hydroulic design with high efficiency of pump set. Suitable for all site conditions.



NON-RETURN VALVE

Solartive pumps are equipped with a non-return valve in the valve casing preventing back flow in connection with pump stoppage. Furthermore, the short closing time of the non-return valve means that the risk of destructive water hammer is reduced to the minimum.

The valve casing is designed for optimum hydraulic properties, to minimize the pressure loss across the valve and thus contributes to the high efficiency of the pump.



SUCTION HOUSING

Investment casting of suction housing gives extreamly higher strength to get fix with any submersible motor to delever maximum output at any site condition as well as design of suction housing is made in such a manner it become easy to install.



SUBMERSIBLE PUMPS

FEATURES AND BENEFITS

A WIDE PUMP RANGE

We offers submersible pumps with energy efficient duty points ranging from 0.1 to 335 m³/h. The pump range consists of many pump sizes and each pump size is available with an optional number of stages to match any duty point.

HIGH PUMPS EFFICIENCY

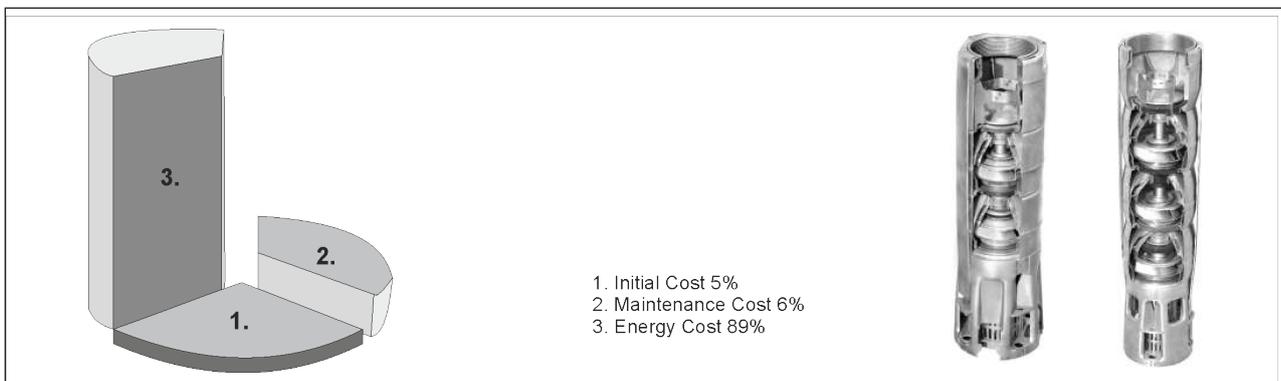
Often pump efficiency is a neglected factor compared to the price however, the observant user will notice that price variations are without importance to water supply economics compared to the importance of pump and motor efficiencies.

APPLICATIONS

We offers a complete range of pumps and motors which as a standard are made completely of stainless steel AISI - 304. This provides for good wear resistance and a reduced risk of corrosion when pumping ordinary cold water with a minor content of chloride.

LOW INSTALLATION COSTS

Stainless steel means low weight facilitating the handling of pumps and resulting in low equipment costs and reduced installation and service time. In addition pumps will be as new after service due to the high wear resistance of stainless steel.



PUMPED LIQUIDS

Clean, thin, non-aggressive liquids without solid particles or fibres.

OPERATING CONDITIONS

Flow rate, Q : 0.1 - 280 m³/h.

Head, H: Maximum 670m.

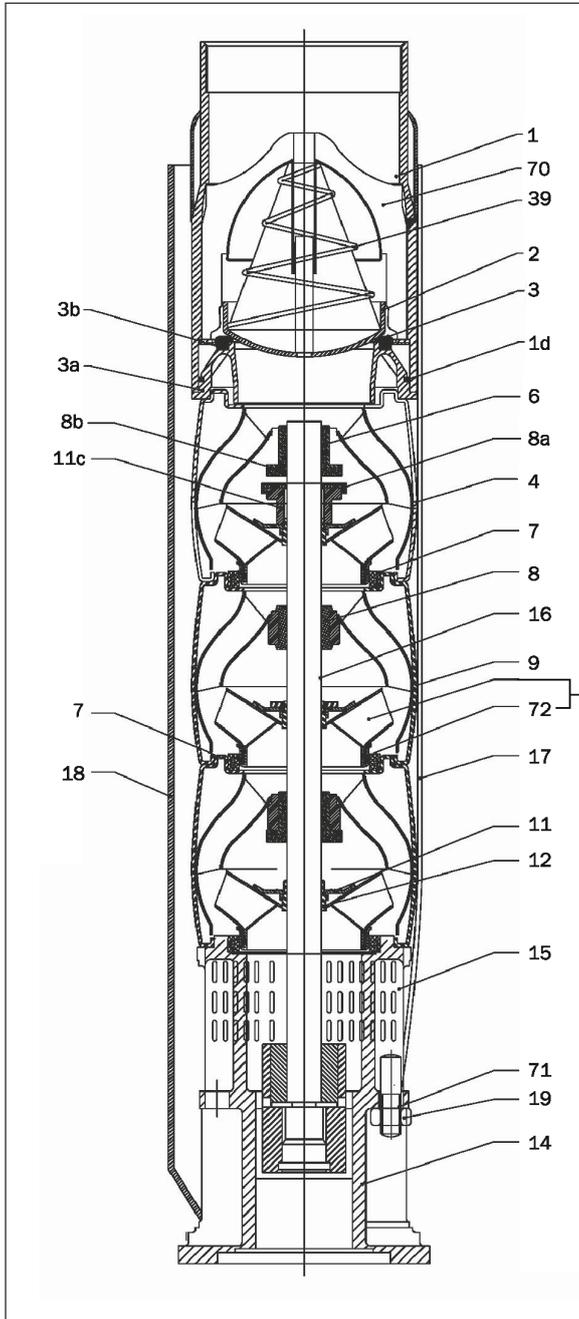
Maximum Liquid Temperature:

Motor	Installation		
	Flow velocity-past motor	Vertical	Horizontal
Solartive 4", 6", 8" & 10"	0.15 m/s	40°C	40°C

Operating pressure: Maximum 0.67m (67 bar)

SUBMERSIBLE PUMPS

EXAMPLE : ST - 77



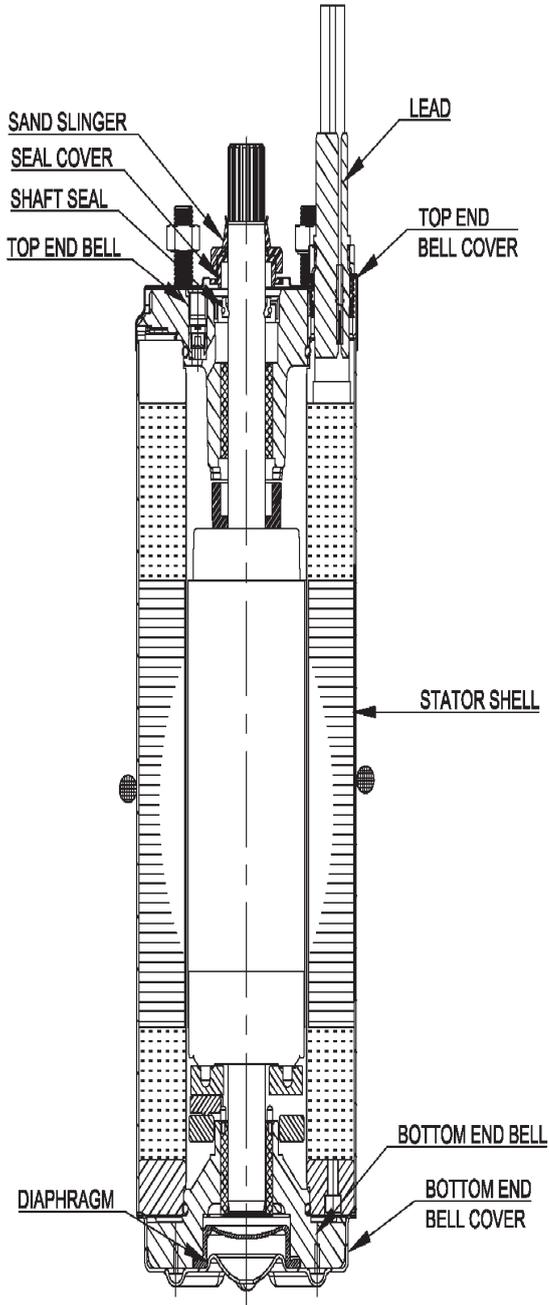
MATERIAL SPECIFICATION

POS.	DESCRIPTION	MATERIAL	STANDARD
1	VALVE CASING	STAINLESS STEEL	304
1d	O-RING	NBR	
2	VALVE CAP	STAINLESS STEEL	304
3	VALVE SEAT	STAINLESS STEEL	304
3a	LOWER VALVE SEAT RETAINER	STAINLESS STEEL	304
3b	UPPER VALVE SEAT RETAINER	STAINLESS STEEL	304
4	TOP CHAMBER CUP	STAINLESS STEEL	304
6	UPPER BEARING	STAINLESS STEEL	304
7	NECKRING	NBR/PPS	NBR + SS-304
8	BEARING	NBR	NBR
8a	WASHER FOR STOP RING	CARBON/GRAPHITE HY22 IN PTFE MASS	CFT - CARBON
8b	STOP RING	STAINLESS STEEL	304
9	CHAMBER	STAINLESS STEEL	304
11	SPLIT CONE NUT	STAINLESS STEEL	304
11c	NUT FOR STOP RING	STAINLESS STEEL	304
12	SPLIT CONE	STAINLESS STEEL	304
13	IMPELLER	STAINLESS STEEL	304
14	SUCTION INTERCONNECTOR	STAINLESS STEEL	304
15	STRAINER	STAINLESS STEEL	304
16	SHAFT COMPLETE	STAINLESS STEEL	304
17	STRAP	STAINLESS STEEL	431
18	CABLE GAURD	STAINLESS STEEL	304
19	NUT FOR STRAP	STAINLESS STEEL	304
39	SPRING FOR VALVE CUP	STAINLESS STEEL	304
70	VALVE GUIDE	STAINLESS STEEL	304
71	WASHER	STAINLESS STEEL	304
72	WEAR RING	STAINLESS STEEL	304

SUBMERSIBLE MOTORS

SECTIONAL VIEW OF 4" PREMIUM

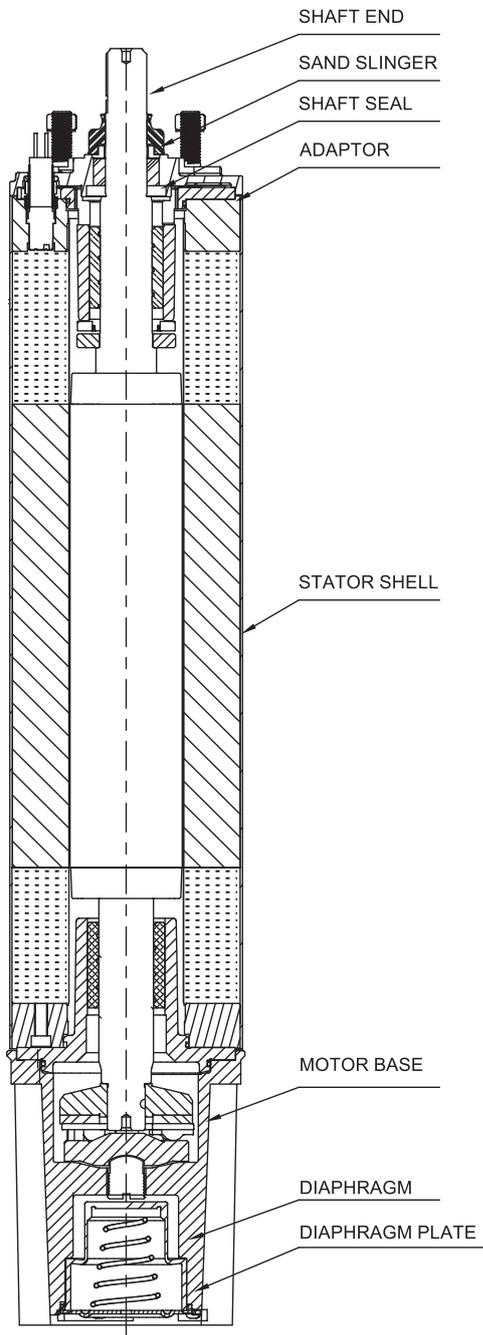
MATERIAL SPECIFICATION 4" PREMIUM



PART	MATERIAL	
	AISI SS 304	AISI SS 316
SHAFT END	DUPLEX	DUPLEX
SAND SLINGER	NBR	NBR
SEAL COVER	AISI SS 304	AISI SS 316
TOP END BELL COVER	AISI SS 304	AISI SS 316
TOP END BELL	CAST IRON POWDER COATED	CAST IRON POWDER COATED
SEALS	NBR	NBR
STATOR SHELL	AISI SS 304	AISI SS 316
SHAFT SEAL	EPDM + AISI SS 304	EPDM + AISI SS 304
BOTTOM END BELL	CAST IRON POWDER COATED	CAST IRON POWDER COATED
BOTTOM END BELL COVER	AISI SS 304	AISI SS 316
DIAPHRAGM	EPDM	EPDM
LEAD	XLPE	XLPE

SUBMERSIBLE MOTORS

SECTIONAL VIEW OF 6" PREMIUM



MATERIAL SPECIFICATION 6" PREMIUM

LIST OF MATERIAL

PART	MATERIAL
ADAPTOR	AISI SS 304
STATOR SHELL	AISI SS 304
SEALS	NBR
SAND SLINGER	NBR
SHAFT END	DUPLEX
SHAFT SEAL	EPDM + AISI SS 304
MOTOR BASE	AISI SS 304
DIAPHRAGM	EPDM
DIAPHRAGM PLATE	AISI SS 304
LEAD	EPR

ST-2, ST-3, ST-5, ST-9

4" *Submersible Pump*



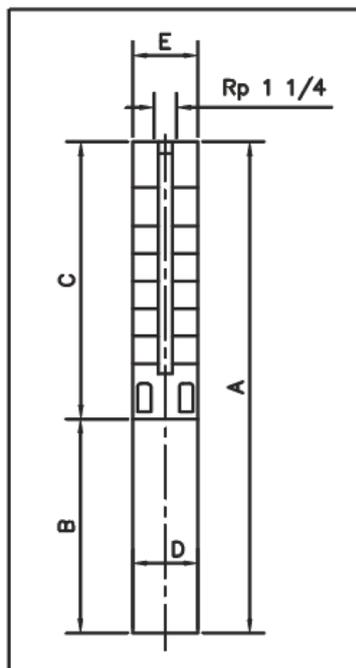
PERFORMANCE CHART

ST-2

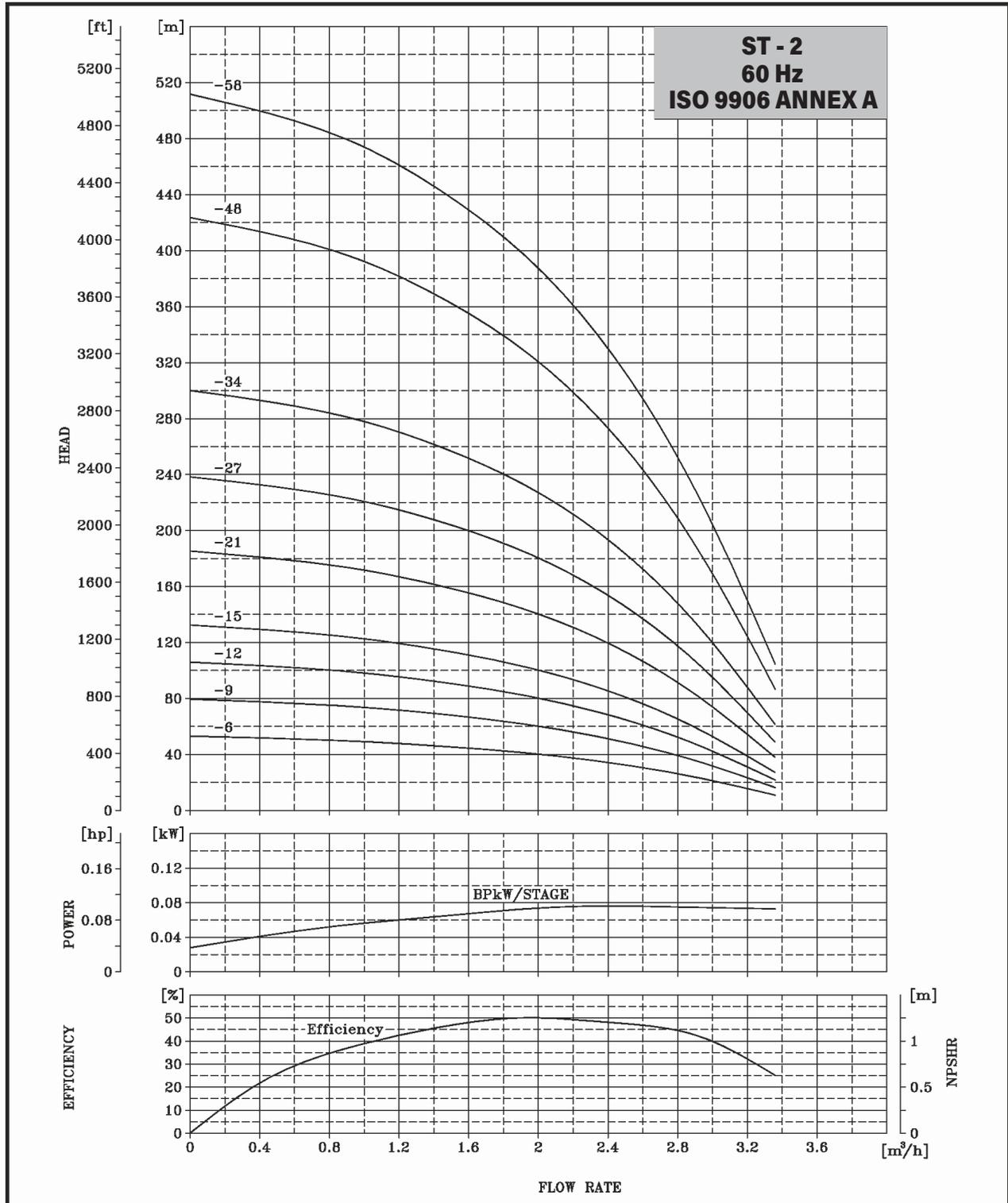
RADIAL FLOW PUMP

MODEL	MOTOR RATING		Flow Q							
	kW	HP	0	0.8	1.5	2.1	2.5	3.1	3.5	3.8
			0	13	25	35	42	51	59	64
ST2 - 0508	0.37	0.50	48	44	40	36	32	24	16	8
ST2 - 7512	0.55	0.75	72	66	60	54	48	36	24	12
ST2 - 1016	0.75	1.00	96	88	80	72	64	48	32	16
ST2 - 1520	1.10	1.50	120	110	100	90	80	60	40	20
ST2 - 1525	1.10	1.50	150	138	125	113	100	75	50	25
ST2 - 2028	1.50	2.00	168	154	140	126	112	84	56	28
ST2 - 2032	1.50	2.00	192	176	160	144	128	96	64	32
ST2 - 3045	2.20	3.00	261	243	225	203	180	135	90	45
ST2 - 3050	2.20	3.00	290	270	250	225	200	150	100	50
ST2 - 4060	3.00	4.00	348	324	300	270	240	180	120	60
ST2 - 5075	3.70	5.00	435	405	375	338	300	225	150	75

DIMENSIONS AND WEIGHTS



PERFORMANCE CURVE



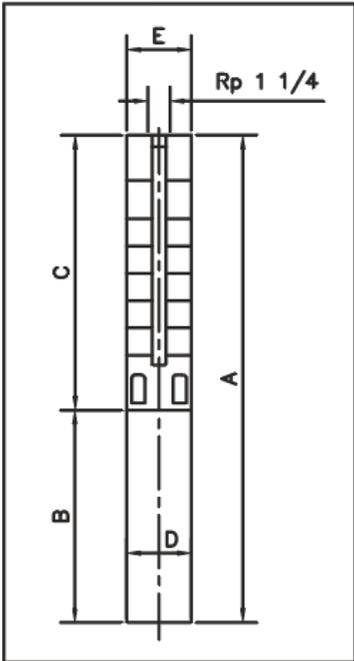
PERFORMANCE CHART

ST-3

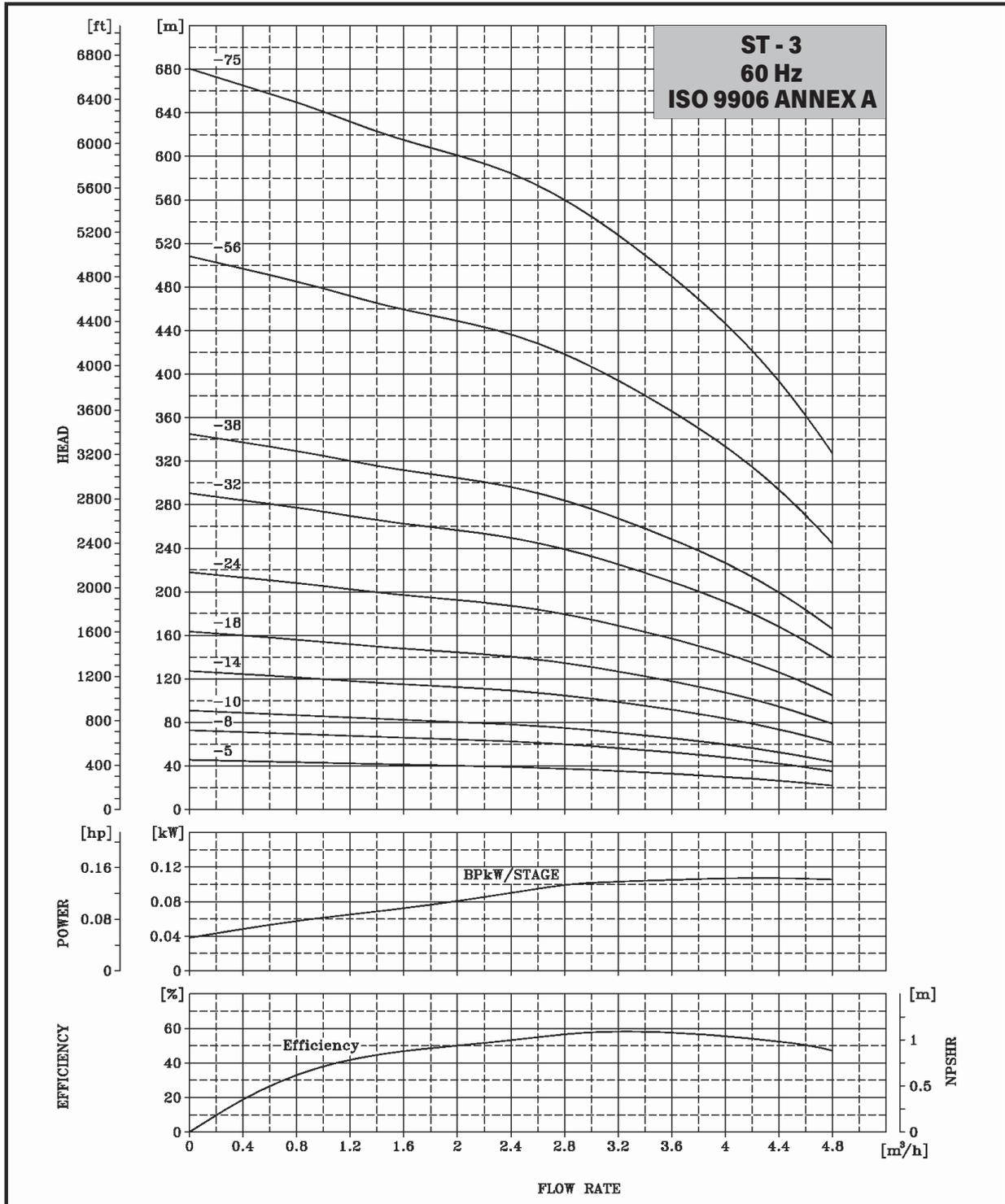
RADIAL FLOW PUMP

MODEL	MOTOR RATING		Flow Q							
	kW	HP	0	0.8	1.5	2.1	2.5	3.1	3.5	3.8
			0	13	25	35	42	51	59	64
ST3 - 0508	0.37	0.50	48	44	40	36	32	24	16	8
ST3 - 7512	0.55	0.75	72	66	60	54	48	36	24	12
ST3 - 1016	0.75	1.00	96	88	80	72	64	48	32	16
ST3 - 1520	1.10	1.50	120	110	100	90	80	60	40	20
ST3 - 1525	1.10	1.50	150	138	125	113	100	75	50	25
ST3 - 2028	1.50	2.00	168	154	140	126	112	84	56	28
ST3 - 2032	1.50	2.00	192	176	160	144	128	96	64	32
ST3 - 3045	2.20	3.00	261	243	225	203	180	135	90	45
ST3 - 3050	2.20	3.00	290	270	250	225	200	150	100	50
ST3 - 4060	3.00	4.00	348	324	300	270	240	180	120	60
ST3 - 5075	3.70	5.00	435	405	375	338	300	225	150	75

DIMENSIONS AND WEIGHTS



PERFORMANCE CURVE



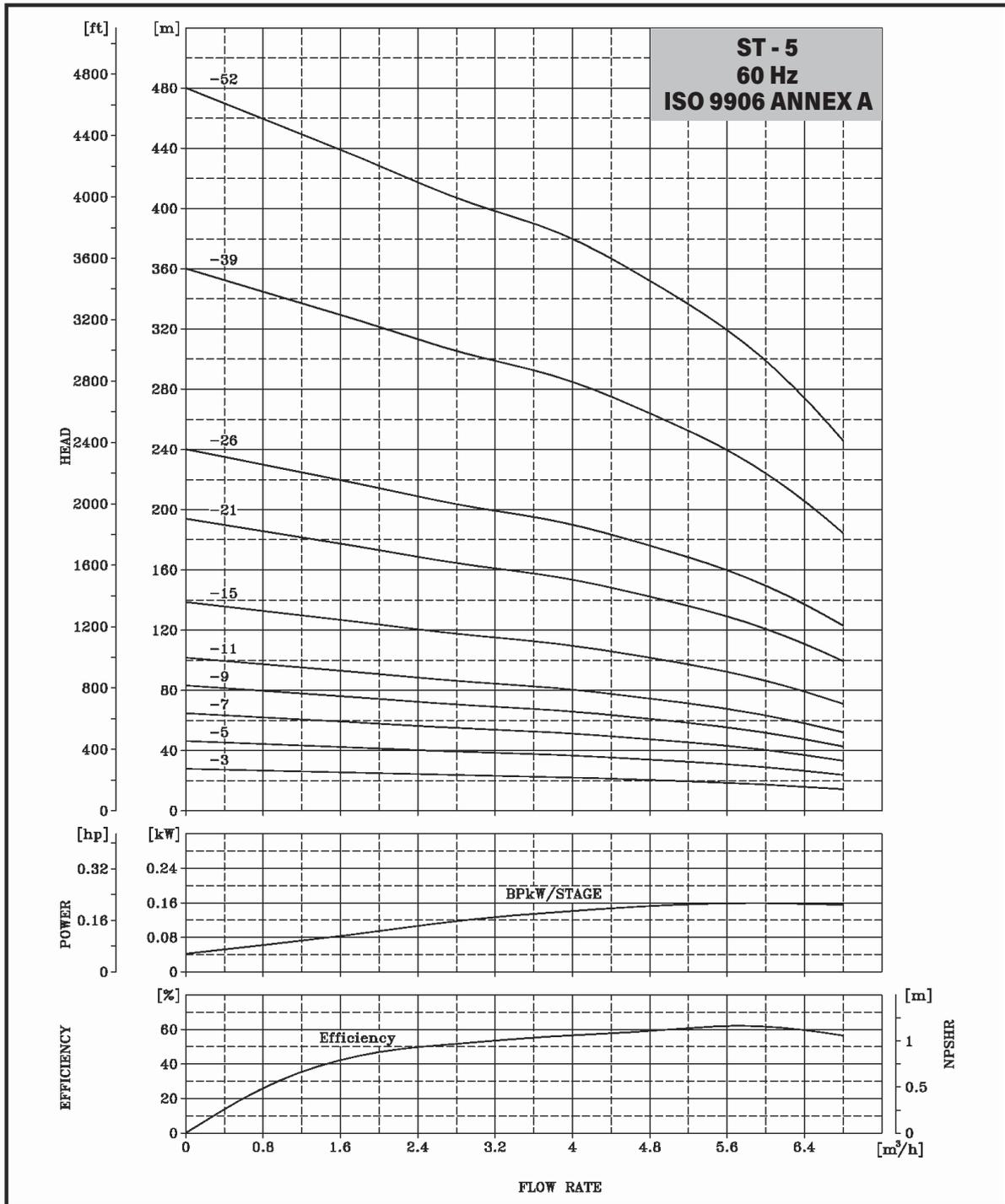
PERFORMANCE CHART

ST-5

RADIAL FLOW PUMP

MODEL	MOTOR RATING		Flow Q							
	kW	HP	0	1.3	2.4	3.6	4.2	4.8	5.4	6.0
			0	22	40	60	70	80	90	100
ST5 - 0506	0.37	0.50	36	33	30	27	24	18	12	6
ST5 - 7508	0.55	0.75	48	44	40	36	32	24	16	8
ST5 - 1010	0.75	1.00	60	55	50	45	40	30	20	10
ST5 - 1012	0.75	1.00	72	66	60	54	48	36	24	12
ST5 - 1515	1.10	1.50	90	83	75	68	60	45	30	15
ST5 - 1518	1.10	1.50	108	99	90	81	72	54	36	18
ST5 - 2020	1.50	2.00	120	110	100	90	80	60	40	20
ST5 - 2024	1.50	2.00	144	132	120	108	96	72	48	24
ST5 - 3030	2.20	3.00	180	165	150	135	120	90	60	30
ST5 - 3036	2.20	3.00	216	198	180	162	144	108	72	36
ST5 - 4040	3.00	4.00	232	216	200	180	160	120	80	40
ST5 - 4046	3.00	4.00	267	248	230	207	184	138	92	46
ST5 - 5050	3.70	5.00	290	270	250	225	200	150	100	50
ST5 - 6060	4.50	6.00	348	324	300	270	240	180	120	60
ST5 - 7575	5.50	7.50	435	405	375	338	300	225	150	75

PERFORMANCE CURVE



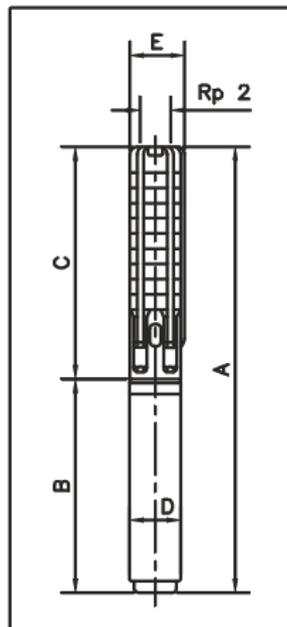
PERFORMANCE CHART

ST-9

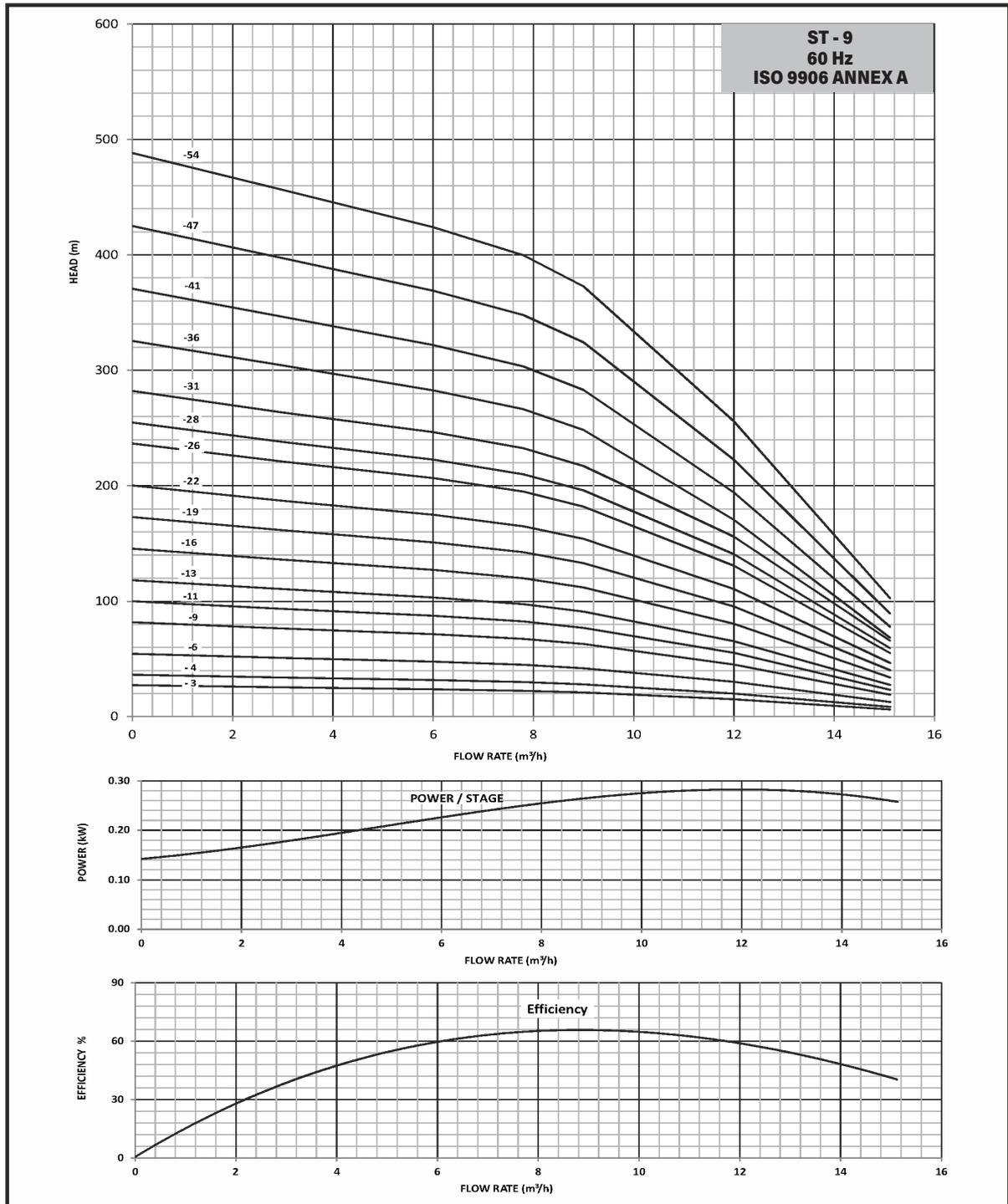
RADIAL FLOW PUMP

MODEL	MOTOR RATING		STAGE	PHASE	DELIVERY SIZE 50 MM (2.0")	Flow Q							
	kW	HP				0	45	80	115	135	155	170	180
ST9 - 1006	0.75	1.00	6	1 & 3	H(m)	35	30	27	24	21	18	15	12
ST9 - 1510	1.10	1.50	10	1 & 3		59	50	45	40	35	30	25	20
ST9 - 2012	1.50	2.00	12	1 & 3		71	60	54	48	42	36	30	24
ST9 - 3015	2.20	3.00	15	1 & 3		89	75	68	60	53	45	38	30
ST9 - 3018	2.20	3.00	18	1 & 3		106	90	81	72	63	54	45	36
ST9 - 4020	3.00	4.00	20	1 & 3		118	100	90	80	70	60	50	40
ST9 - 4022	3.00	4.00	22	1 & 3		130	110	99	88	77	66	55	44
ST9 - 5025	3.70	5.00	25	1 & 3		148	125	113	100	88	75	63	50
ST9 - 5028	3.70	5.00	28	1 & 3		165	140	126	112	98	84	70	56
ST9 - 5030	3.70	5.00	30	1 & 3		177	150	135	120	105	90	75	60
ST9 - 6035	4.50	6.00	35	3		207	175	158	140	123	105	88	70
ST9 - 7540	5.50	7.50	40	3		236	200	180	160	140	120	100	80
ST9 - 7544	5.50	7.50	44	3		260	220	198	176	154	132	110	88

DIMENSIONS AND WEIGHTS



PERFORMANCE CURVE



ST-17, ST-30, ST-46, ST-60

6" *Submersible Pump*



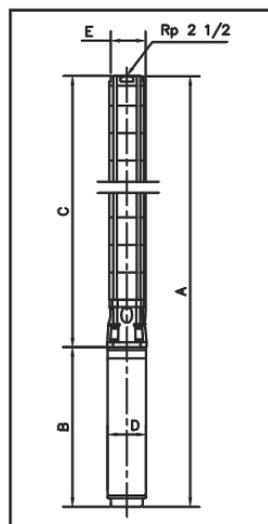
PERFORMANCE CHART

ST-17

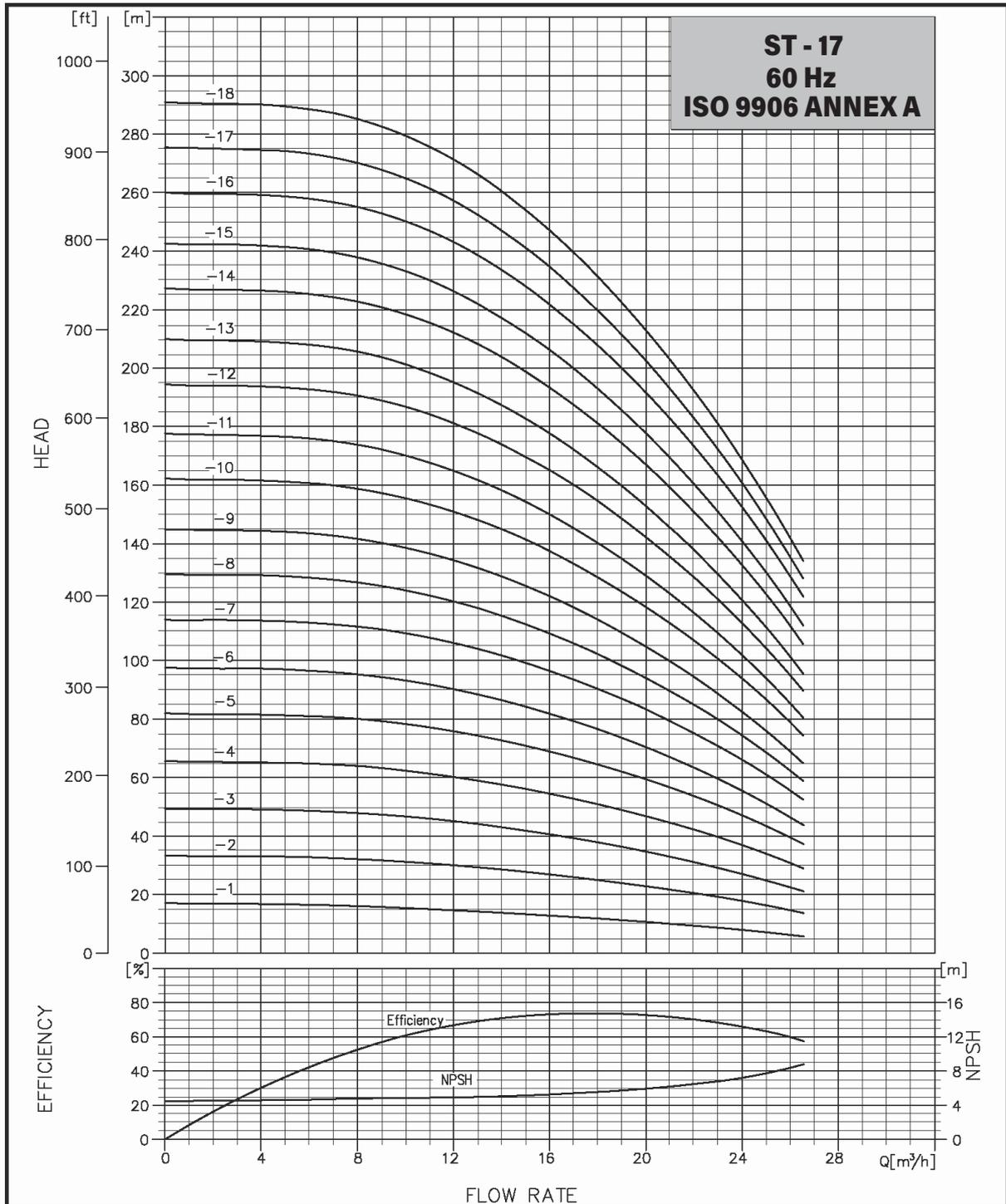
RADIAL FLOW PUMP

MODEL	MOTOR RATING		STAGE	PHASE	DELIVERY SIZE 65 MM (2.5")	Flow Q									
	KW	HP				0	140	210	250	285	315	345	375	400	415
ST17 - 0305	2.20	3.00	5	3	H(m)	55	50	45	40	35	30	25	20	15	10
ST17 - 0406	3.00	4.00	6	3		66	60	54	48	42	36	30	24	18	12
ST17 - 0508	3.70	5.00	8	3		88	80	72	64	56	48	40	32	24	16
ST17 - 0609	4.50	6.00	9	3		99	90	81	72	63	54	45	36	27	18
ST17 - 7512	5.50	7.50	12	3		132	120	108	96	84	72	60	48	36	24
ST17 - 1016	7.50	10.0	16	3		176	160	144	128	112	96	80	64	48	32
ST17 - 12520	9.30	12.5	20	3		220	200	180	160	140	120	100	80	60	40
ST17 - 1524	11.0	15.0	24	3		264	240	216	192	168	144	120	96	72	48
ST17 - 17527	13.0	17.5	27	3		297	270	243	216	189	162	135	108	81	54
ST17 - 2032	15.0	20.0	32	3		352	320	288	256	224	192	160	128	96	64
ST17 - 2537	18.5	25.0	37	3		407	370	333	296	259	222	185	148	111	74
ST17 - 3043	22.0	30.0	43	3		473	430	387	344	301	258	215	172	129	86
ST17 - 4051	30.0	40.0	51	3		561	510	459	408	357	306	255	204	153	102
ST17 - 4053	30.0	40.0	53	3		583	530	477	424	371	318	265	212	159	106
ST17 - 5055	37.5	50.0	55	3		605	550	495	440	385	330	275	220	165	110
ST17 - 5060	37.5	50.0	60	3		660	600	540	480	420	360	300	240	180	120

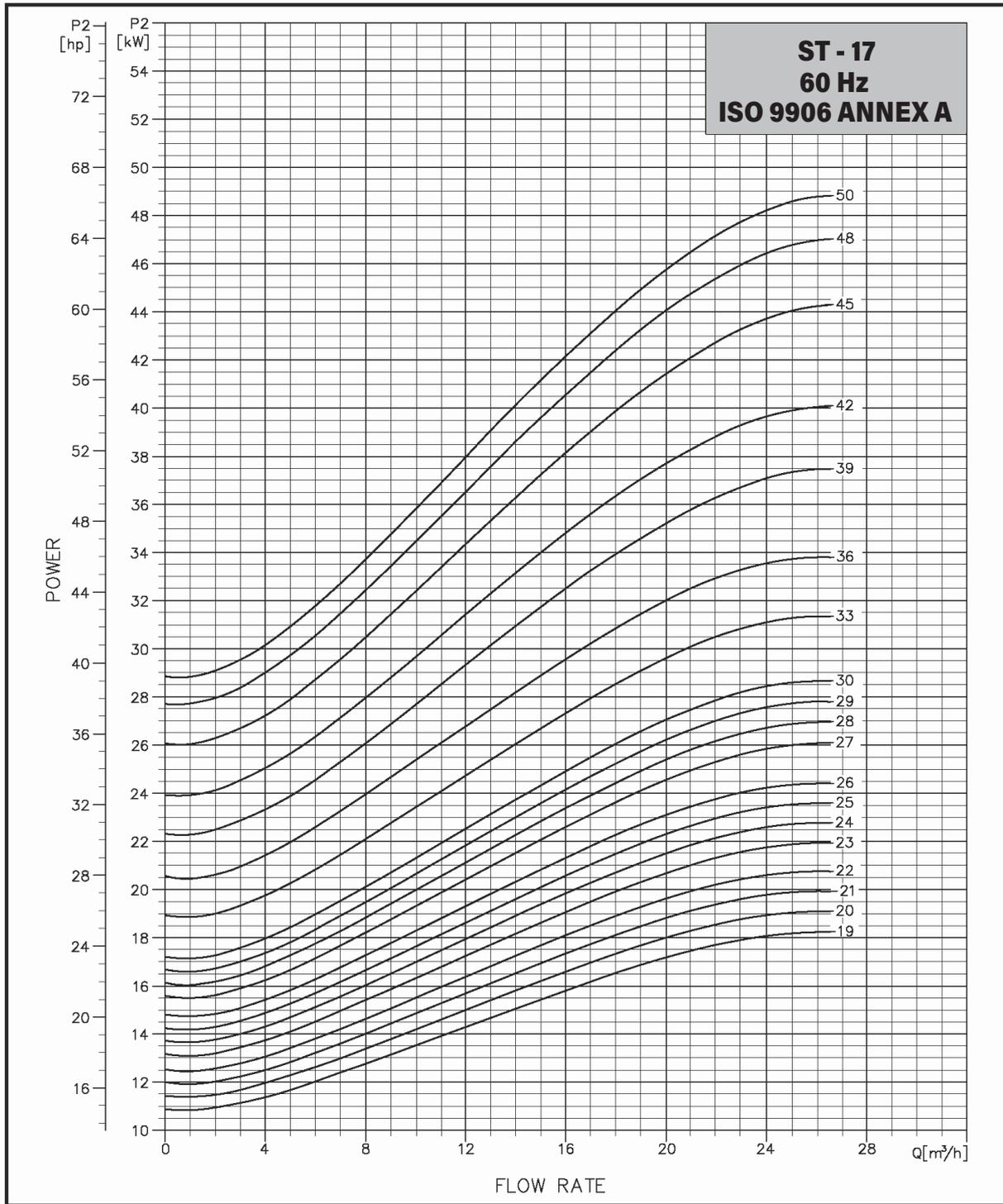
DIMENSIONS AND WEIGHTS



PERFORMANCE CURVE



PERFORMANCE CURVE



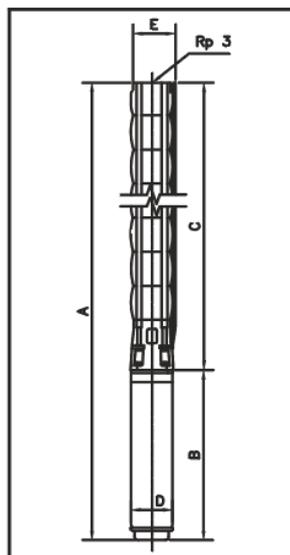
PERFORMANCE CHART

ST-30

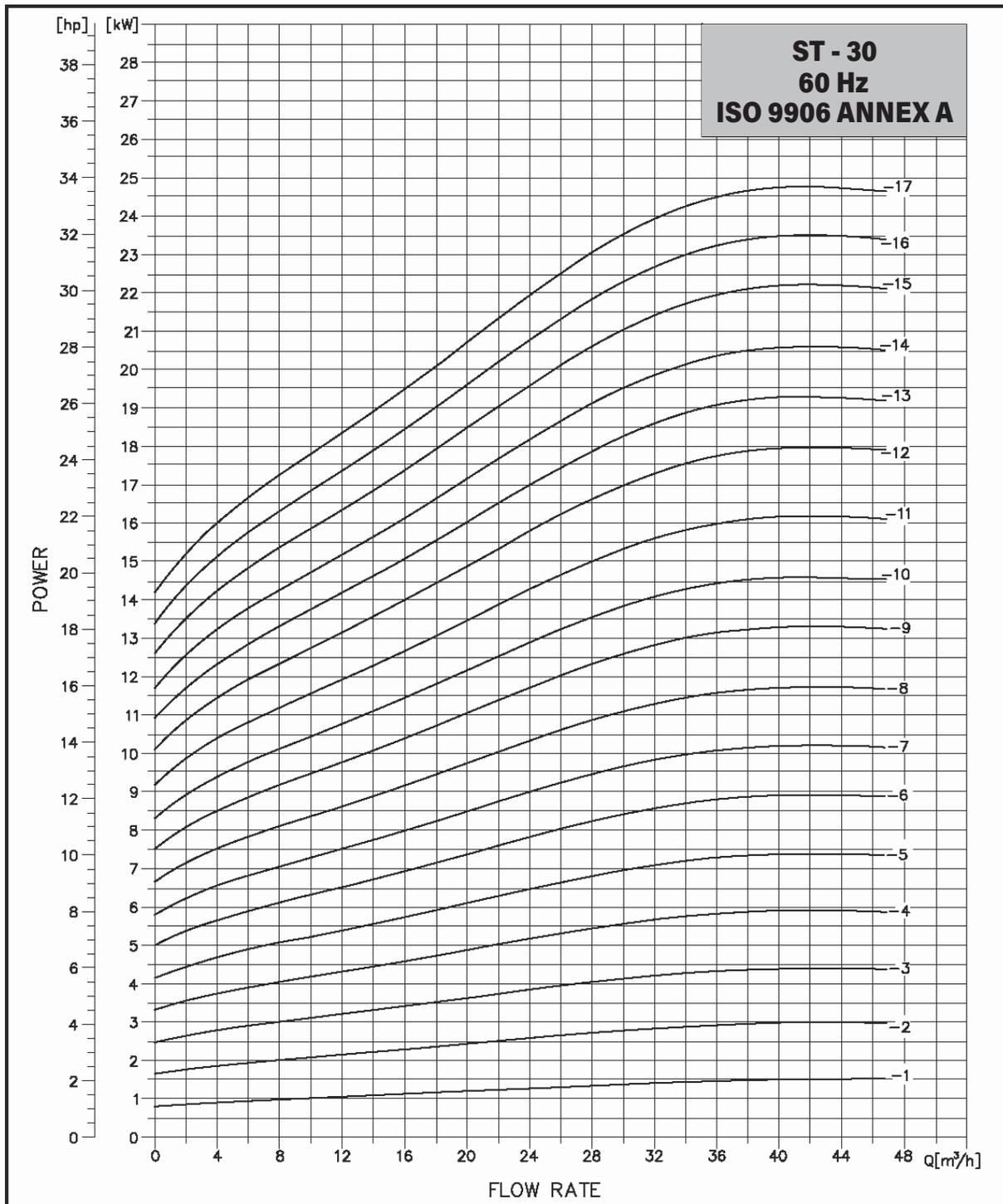
RADIAL FLOW PUMP

MODEL	MOTOR RATING		STAGE	PHASE	DELIVERY SIZE 80 MM (3.0")	Flow Q										
	kW	HP				l/min	0	255	365	450	520	570	620	660	700	740
							H(m)									
ST30 - 0302	2.20	3.00	2	3		22	20	18	16	14	12	10	8	6	4	
ST30 - 0403	3.00	4.00	3	3		33	30	27	24	21	18	15	12	9	6	
ST30 - 0505	3.70	5.00	5	3		55	50	45	40	35	30	25	20	15	10	
ST30 - 7507	5.50	7.50	7	3		77	70	63	56	49	42	35	28	21	14	
ST30 - 1009	7.50	10.0	9	3		99	90	81	72	63	54	45	36	27	18	
ST30 - 12512	9.30	12.5	12	3		132	120	108	96	84	72	60	48	36	24	
ST30 - 1513	11.0	15.0	13	3		143	130	117	104	91	78	65	52	39	26	
ST30 - 17515	13.0	17.5	15	3		165	150	135	120	105	90	75	60	45	30	
ST30 - 2017	15.0	20.0	17	3		187	170	153	136	119	102	85	68	51	34	
ST30 - 2521	18.5	25.0	21	3		231	210	189	168	147	126	105	84	63	42	
ST30 - 3026	22.0	30.0	26	3		286	260	234	208	182	156	130	104	78	52	
ST30 - 4032	30.0	40.0	32	3		352	320	288	256	224	192	160	128	96	64	
ST30 - 4035	30.0	40.0	35	3		385	350	315	280	245	210	175	140	105	70	
ST30 - 5039	37.5	50.0	39	3		429	390	351	312	273	234	195	156	117	78	
ST30 - 5043	37.5	50.0	43	3		473	430	387	344	301	258	215	172	129	86	

DIMENSIONS AND WEIGHTS



PERFORMANCE CURVE



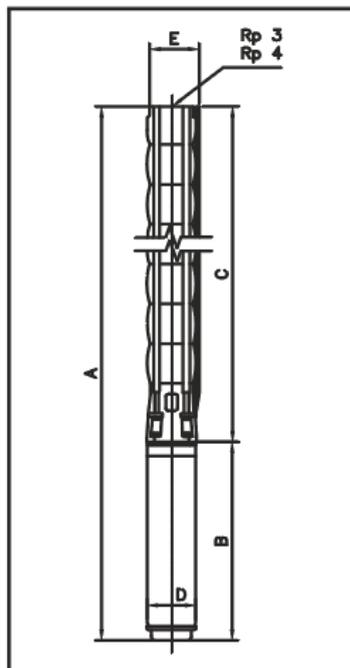
PERFORMANCE CHART

ST-46

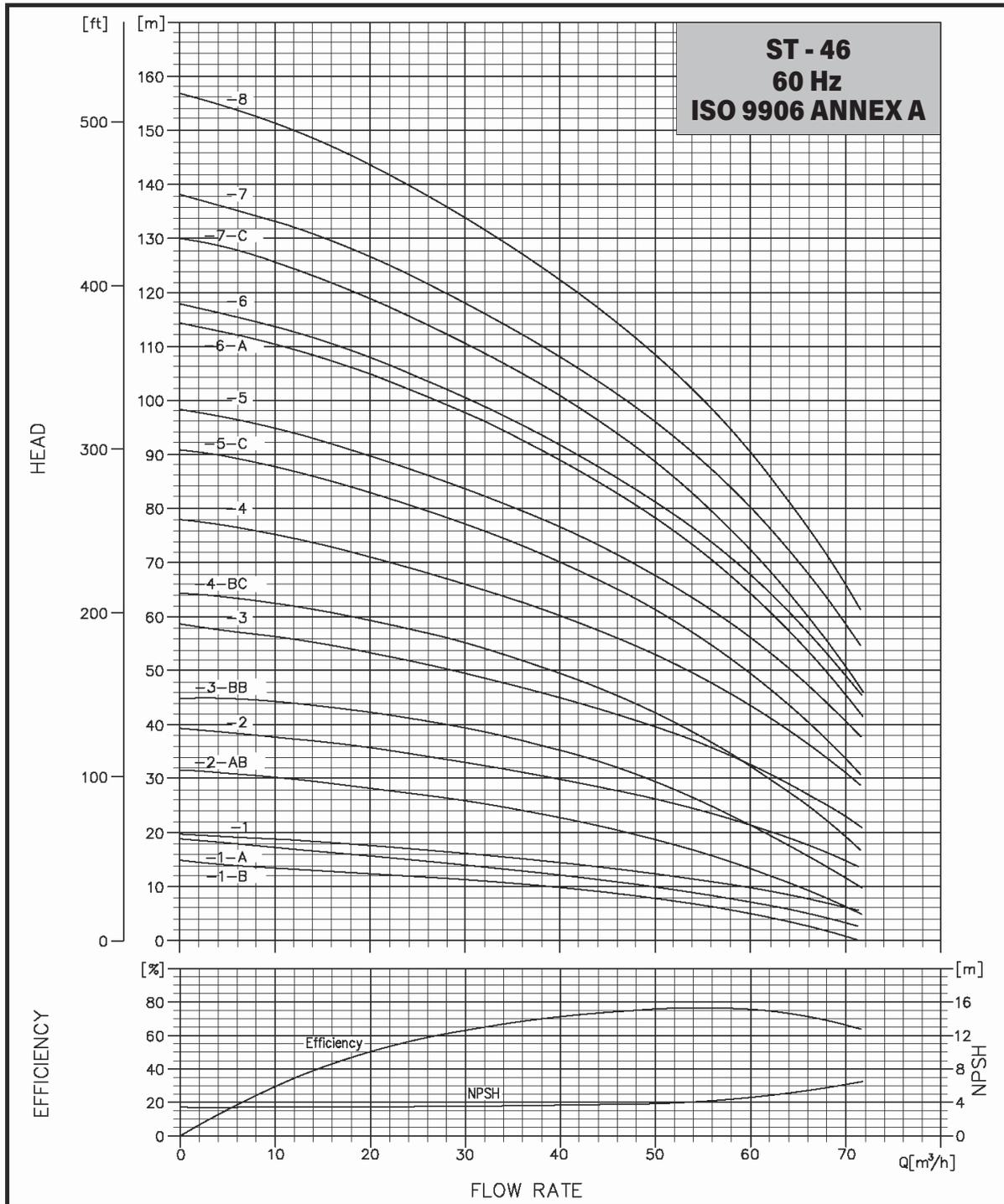
RADIAL FLOW PUMP

MODEL	MOTOR RATING		STAGE	PHASE	DELIVERY SIZE 100 MM (4.0")	Flow Q											
	KW	HP				0	430	540	650	740	830	900	960	1015	1065	1105	1150
ST46 - 0402	3.00	4.00	2	3	H(m)	29	24	22	20	18	16	14	12	10	8	6	4
ST46 - 0503	3.70	5.00	3	3		44	36	33	30	27	24	21	18	15	12	9	6
ST46 - 7504	5.50	7.50	4	3		58	48	44	40	36	32	28	24	20	16	12	8
ST46 - 1005	7.50	10.0	5	3		73	60	55	50	45	40	35	30	25	20	15	10
ST46 - 12506	9.30	12.5	6	3		87	72	66	60	54	48	42	36	30	24	18	12
ST46 - 1508	11.0	15.0	8	3		116	96	88	80	72	64	56	48	40	32	24	16
ST46 - 17509	13.0	17.5	9	3		131	108	99	90	81	72	63	54	45	36	27	18
ST46 - 2010	15.0	20.0	10	3		145	120	110	100	90	80	70	60	50	40	30	20
ST46 - 2512	18.5	25.0	12	3		174	144	132	120	108	96	84	72	60	48	36	24
ST46 - 3015	22.0	30.0	15	3		218	180	165	150	135	120	105	90	75	60	45	30
ST46 - 4018	30.0	40.0	18	3		262	216	198	180	162	144	126	108	90	72	54	36
ST46 - 4020	30.0	40.0	20	3		292	240	220	200	180	160	140	120	100	80	60	40
ST46 - 5022	37.5	50.0	22	3		321	264	242	220	198	176	154	132	110	88	66	44
ST46 - 5024	37.5	50.0	24	3		350	288	264	240	216	192	168	144	120	96	72	48

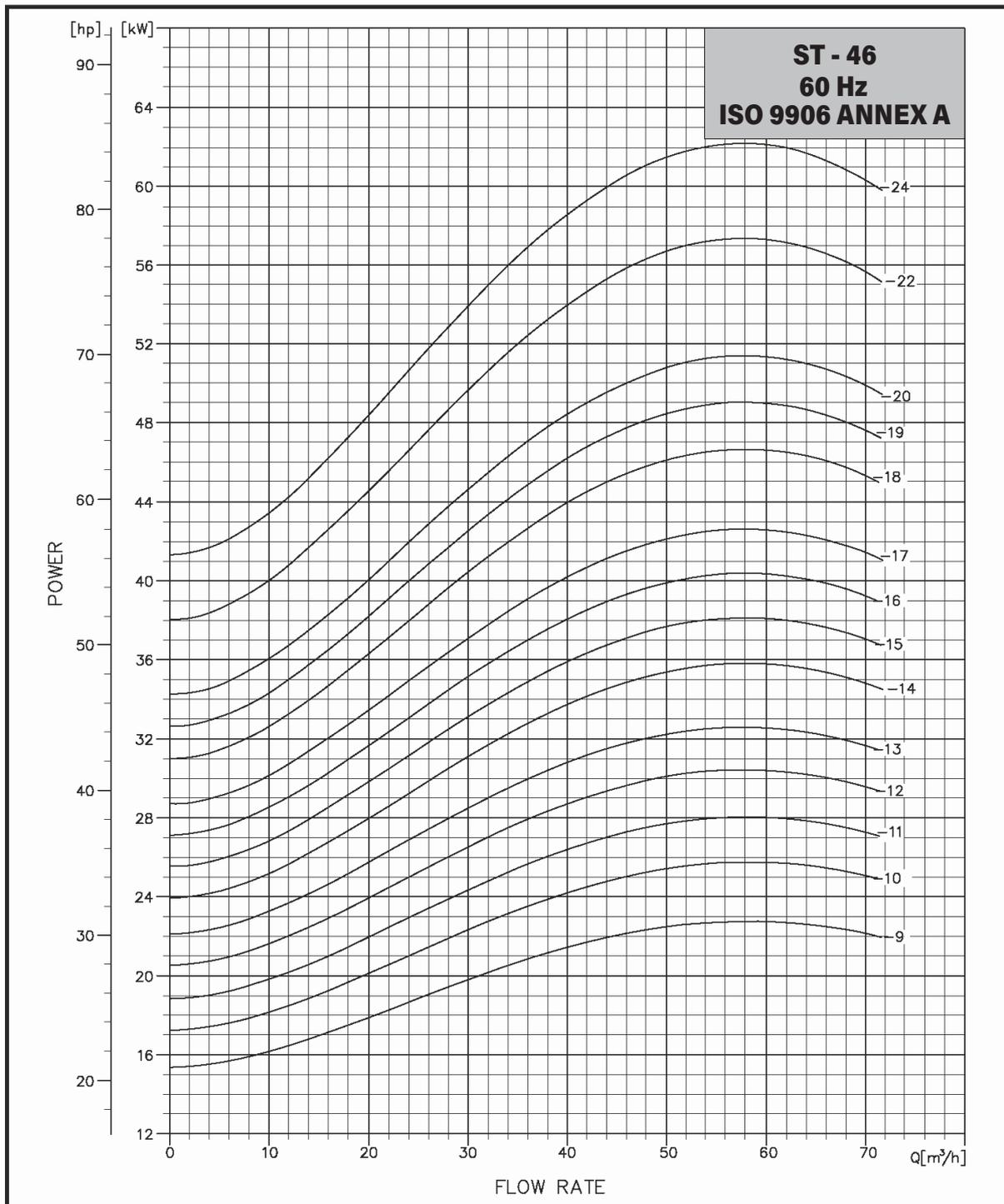
DIMENSIONS AND WEIGHTS



PERFORMANCE CURVE



PERFORMANCE CURVE



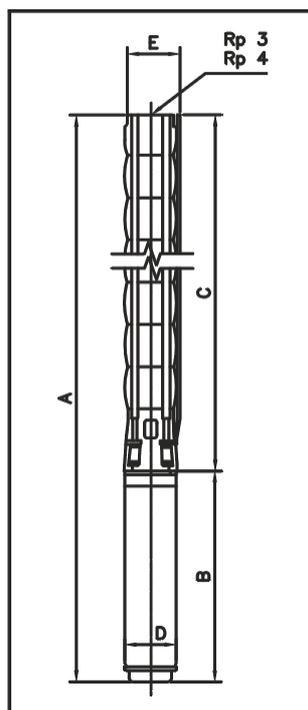
PERFORMANCE CHART

ST-60

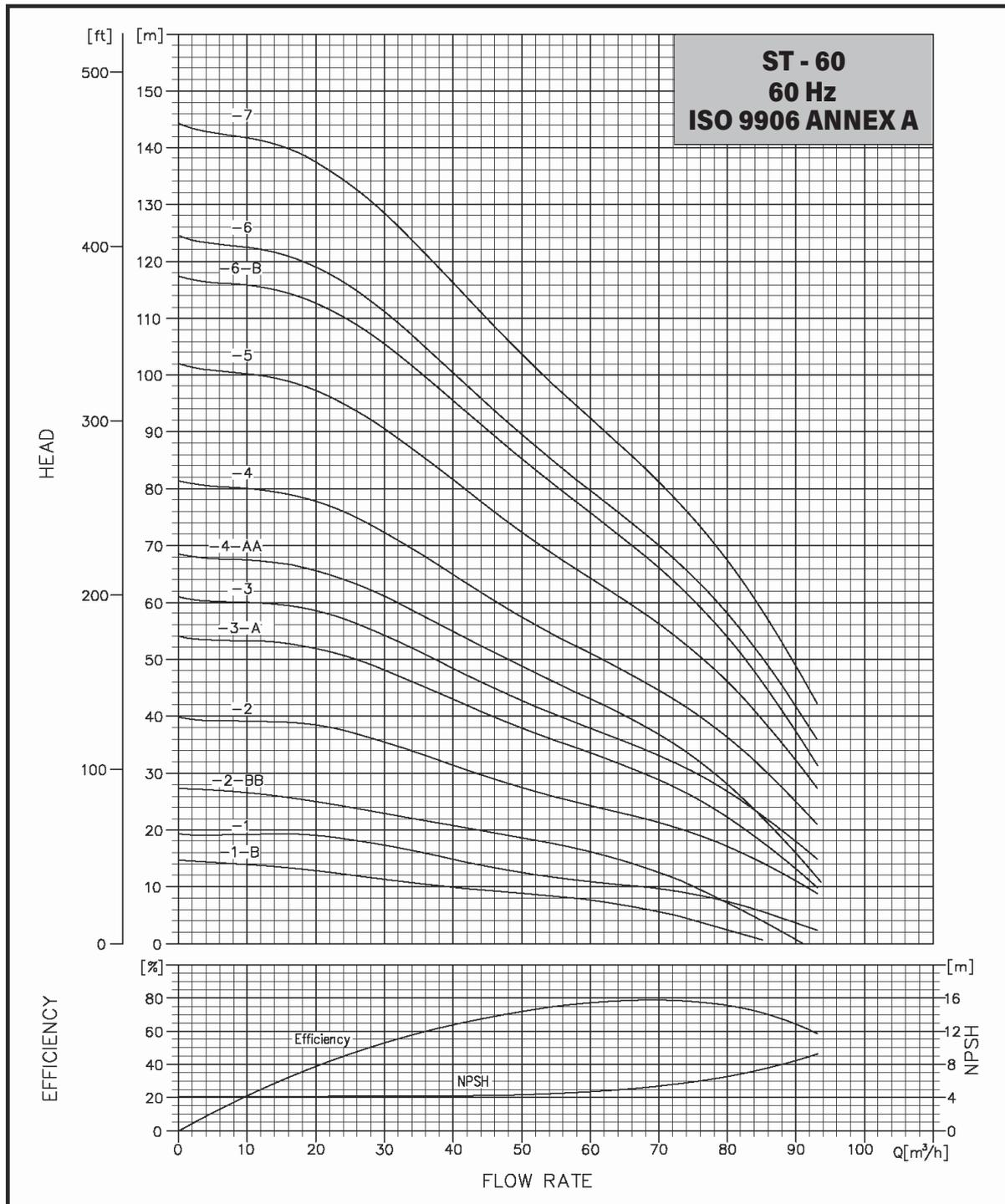
RADIAL FLOW PUMP

MODEL	MOTOR RATING		STAGE	PHASE	DELIVERY SIZE 100 MM (4.0")	Flow Q											
	kW	HP				l/min											
						0	410	580	750	880	980	1080	1160	1230	1300	1350	1400
ST60 - 0502	3.70	5.00	2	3	H(m)	28	24	22	20	18	16	14	12	10	8	6	4
ST60 - 7503	5.50	7.50	3	3		43	36	33	30	27	24	21	18	15	12	9	6
ST60 - 1004	7.50	10.00	4	3		57	48	44	40	36	32	28	24	20	16	12	8
ST60 - 12505	9.30	12.50	5	3		71	60	55	50	45	40	35	30	25	20	15	10
ST60 - 1506	11.00	15.00	6	3		85	72	66	60	54	48	42	36	30	24	18	12
ST60 - 17508	13.00	17.50	8	3		114	96	88	80	72	64	56	48	40	32	24	16
ST60 - 2009	15.00	20.00	9	3		128	108	99	90	81	72	63	54	45	36	27	18
ST60 - 2510	18.50	25.00	10	3		142	120	110	100	90	80	70	60	50	40	30	20
ST60 - 3012	22.00	30.00	12	3		170	144	132	120	108	96	84	72	60	48	36	24
ST60 - 4017	30.00	40.00	17	3		241	204	187	170	153	136	119	102	85	68	51	34
ST60 - 5019	37.50	50.00	19	3		269	228	209	190	171	152	133	114	95	76	57	38
ST60 - 5021	37.50	50.00	21	3		298	252	231	210	189	168	147	126	105	84	63	42

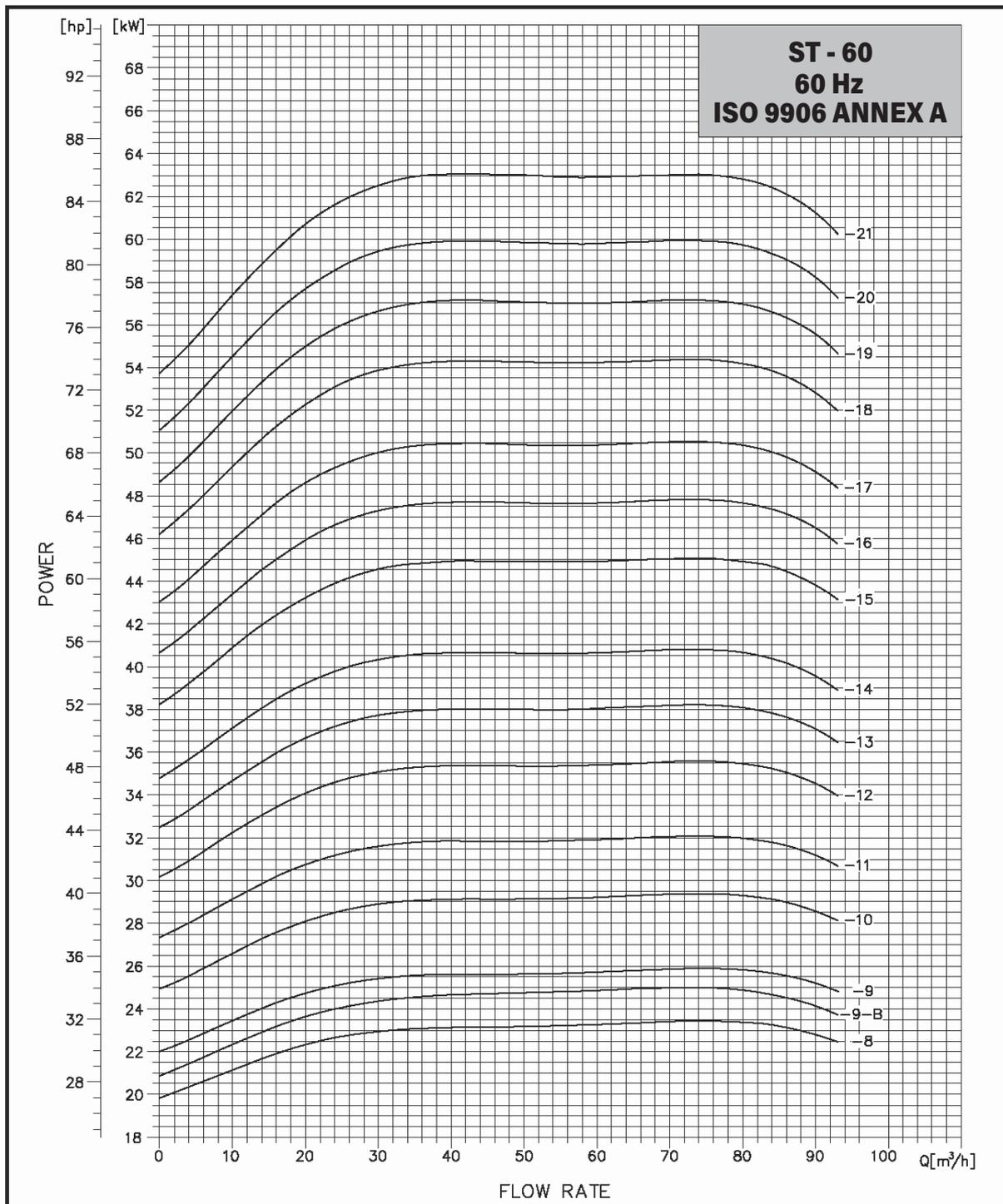
DIMENSIONS AND WEIGHTS



PERFORMANCE CURVE



PERFORMANCE CURVE



ST-77, ST-95

8”
Submersible Pump



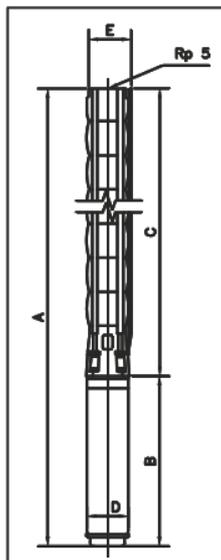
PERFORMANCE CHART

ST-77

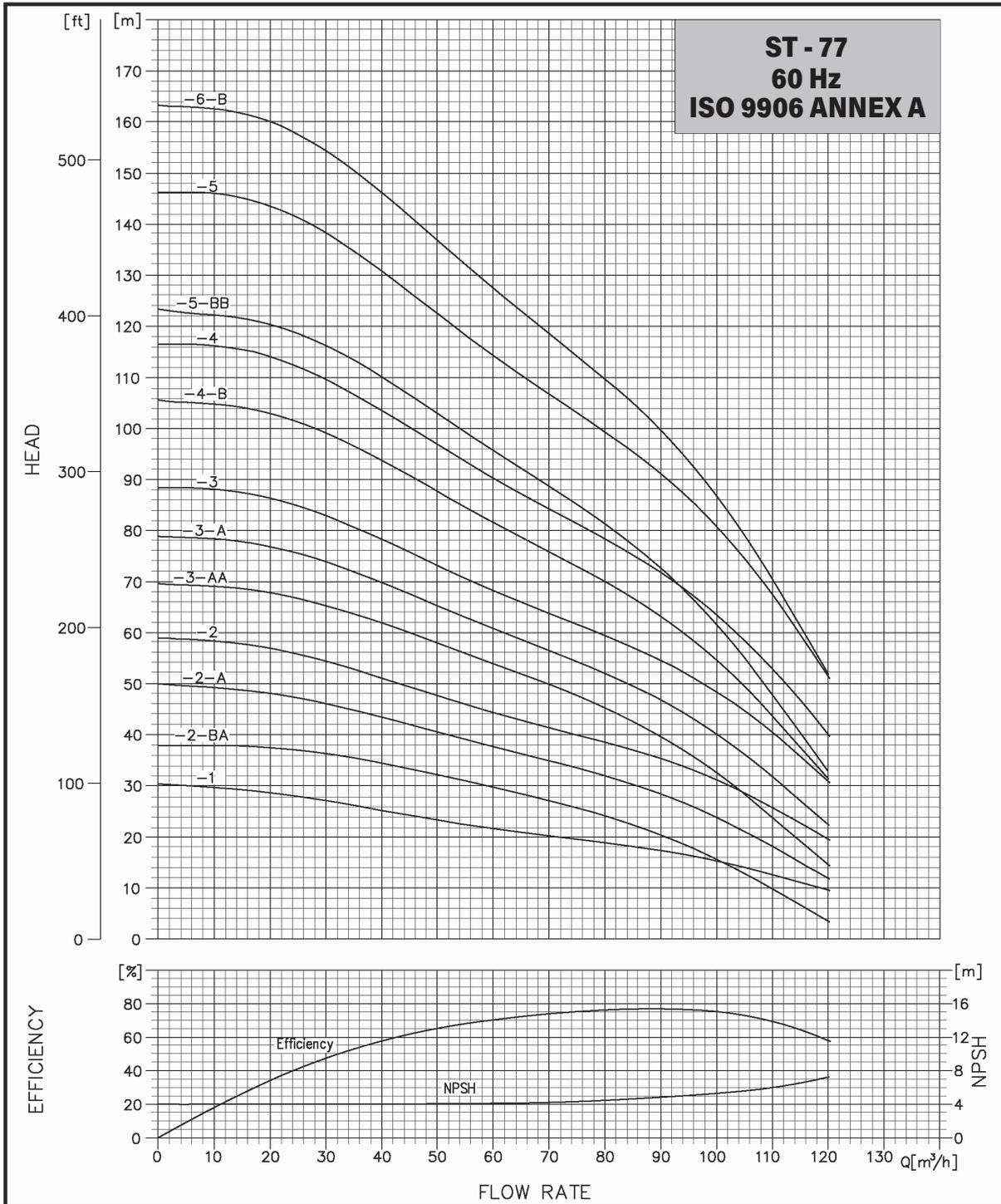
RADIAL FLOW PUMP

MODEL	MOTOR RATING		STAGE	PHASE	DELIVERY SIZE 65 MM (2.5")	Flow Q										
	kW	HP				l/min	0	170	250	320	385	425	485	530	575	625
							H(m)									
ST77 - 0504	3.70	5.00	4	3	H(m)	60	52	48	44	40	36	28	20	12	4	
ST77 - 0605	4.50	6.00	5	3		75	65	60	55	50	45	35	25	15	5	
ST77 - 7506	5.50	7.50	6	3		90	78	72	66	60	54	42	30	18	6	
ST77 - 1008	7.50	10.00	8	3		120	104	96	88	80	72	56	40	24	8	
ST77 - 1009	7.50	10.00	9	3		135	117	108	99	90	81	63	45	27	9	
ST77 - 12511	9.30	12.50	11	3		165	143	132	121	110	99	77	55	33	11	
ST77 - 1513	11.00	15.00	13	3		191	169	156	143	130	117	91	65	39	13	
ST77 - 17515	13.00	17.50	15	3		221	195	180	165	150	135	105	75	45	15	
ST77 - 2017	15.00	20.00	17	3		250	221	204	187	170	153	119	85	51	17	
ST77 - 2521	18.50	25.00	21	3		309	273	252	231	210	189	147	105	63	21	
ST77 - 3025	22.00	30.00	25	3		368	325	300	275	250	225	175	125	75	25	
ST77 - 4030	30.00	40.00	30	3		441	390	360	330	300	270	210	150	90	30	
ST77 - 5035	37.50	50.00	35	3		515	455	420	385	350	315	245	175	105	35	

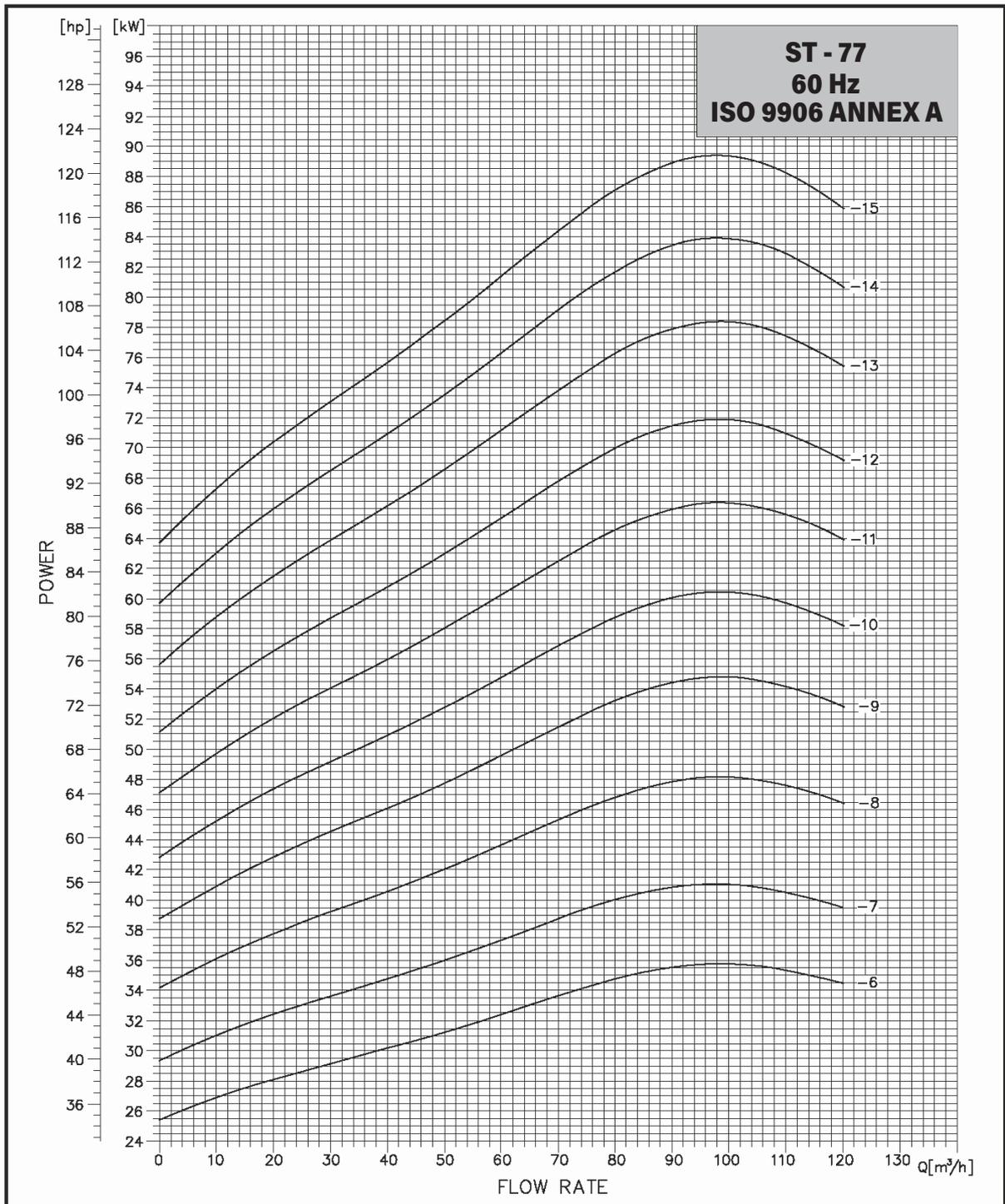
DIMENSIONS AND WEIGHTS



PERFORMANCE CURVE



PERFORMANCE CURVE



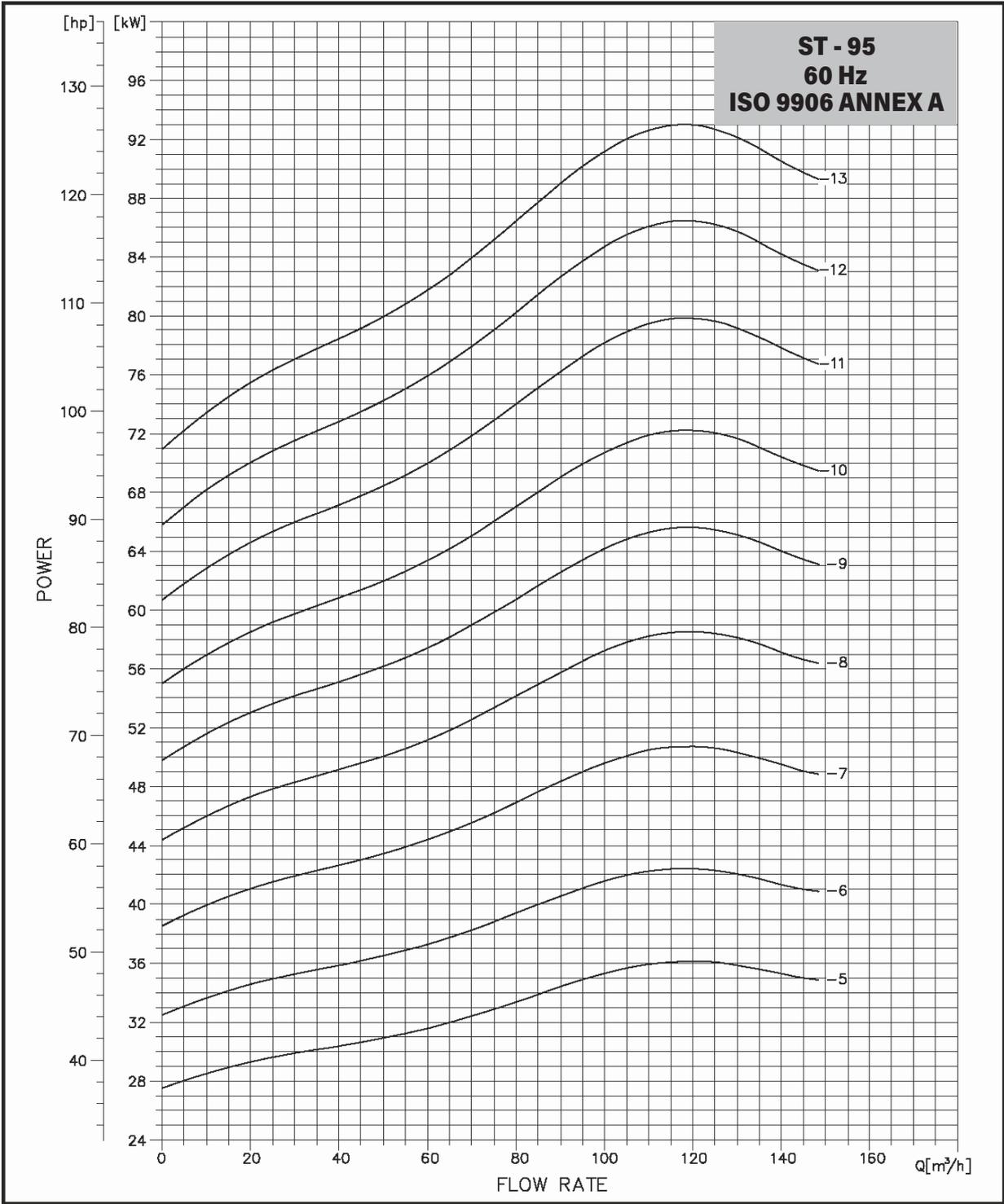
PERFORMANCE CHART

ST-95

RADIAL FLOW PUMP

MODEL	MOTOR RATING		STAGE	PHASE	DELIVERY SIZE 65 MM (2.5")	Flow Q										
	kW	HP				l/min	0	220	310	390	470	530	625	680	725	770
							H(m)									
ST95 - 0302	2.20	3.00	2	3	H(m)	31	28	26	24	22	20	16	12	8	4	
ST95 - 0503	3.70	5.00	3	3		46	42	39	36	33	30	24	18	12	6	
ST95 - 0604	4.50	6.00	4	3		61	56	52	48	44	40	32	24	16	8	
ST95 - 7505	5.50	7.50	5	3		77	70	65	60	55	50	40	30	20	10	
ST95 - 1006	7.50	10.00	6	3		92	84	78	72	66	60	48	36	24	12	
ST95 - 1007	7.50	10.00	7	3		107	98	91	84	77	70	56	42	28	14	
ST95 - 12508	9.30	12.50	8	3		122	112	104	96	88	80	64	48	32	16	
ST95 - 12509	9.30	12.50	9	3		138	126	117	108	99	90	72	54	36	18	
ST95 - 1510	11.00	15.00	10	3		153	140	130	120	110	100	80	60	40	20	
ST95 - 1511	11.00	15.00	11	3		168	154	143	132	121	110	88	66	44	22	
ST95 - 17512	13.00	17.50	12	3		184	168	156	144	132	120	96	72	48	24	
ST95 - 17513	13.00	17.50	13	3		199	182	169	156	143	130	104	78	52	26	
ST95 - 2014	15.00	20.00	14	3		214	196	182	168	154	140	112	84	56	28	
ST95 - 2015	15.00	20.00	15	3		230	210	195	180	165	150	120	90	60	30	
ST95 - 2516	18.50	25.00	16	3		245	224	208	192	176	160	128	96	64	32	
ST95 - 2518	18.50	25.00	18	3		275	252	234	216	198	180	144	108	72	36	
ST95 - 3020	22.00	30.00	20	3		306	280	260	240	220	200	160	120	80	40	
ST95 - 3021	22.00	30.00	21	3		321	294	273	252	231	210	168	126	84	42	
ST95 - 4025	30.00	40.00	25	3	382	350	325	300	275	250	200	150	100	50		
ST95 - 5030	37.50	50.00	30	3	459	420	390	360	330	300	240	180	120	60		

PERFORMANCE CURVE

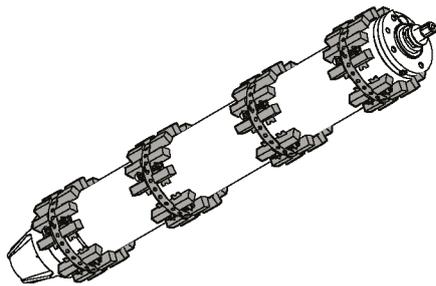


SUBMERSIBLE PUMPS

APPLICATIONS

Cathodic protection by means of zinc can be used for corrosion protection of ST pumps in chloride-containing liquids, such as brackish water and seawater.

Sacrificial anodes are placed on the outside of the pump and motor as protection against corrosion.



Submersible motor fitted with anode strings

The number of anodes required depends on the pump and motor in question.

FLOW SLEEVES

Solartive Pumps offers a complete range of stainless-steel flow sleeves for both vertical and horizontal operation. Flow sleeves are recommended for all applications in which motor cooling is insufficient. The result is a general extension of motor life. Flow sleeves are to be fitted in these cases:

- If the submersible pump is exposed to high thermal load such as current unbalance, dry running, overload, high ambient temperature and bad cooling conditions.
- If aggressive liquids are pumped, since corrosion is doubled for every 10 °C the temperature rises.
- If sedimentation or deposits occur around and/or on the motor.

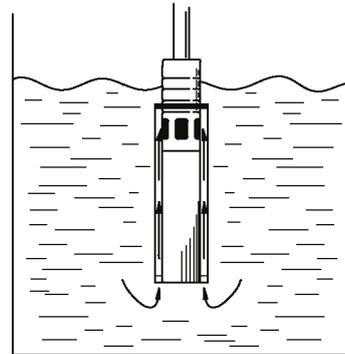
See example

Note: More information about flow sleeves is available on request.



Example of calculated flow sleeve

The flow sleeve is fitted to the submersible motor so that the liquid passes close by the motor on its way towards the pump suction interconnector, thus ensuring optimum cooling of the motor. See fig.



Flow sleeve function

The flow sleeve is designed so that the flow velocity past the motor is minimum 0.5 m/s and maximum 3 m/s to ensure optimum pump operating conditions.

Use this formula to calculate flow velocity:

$$V = \frac{Q \times 353}{D^2 - d^2} \text{ [m/s]}$$

Q	m ³ /h	Flow rate
D	mm	Sleeve diameter
d	mm	Pump diameter

Solartive®



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